

1/6

FIG.1

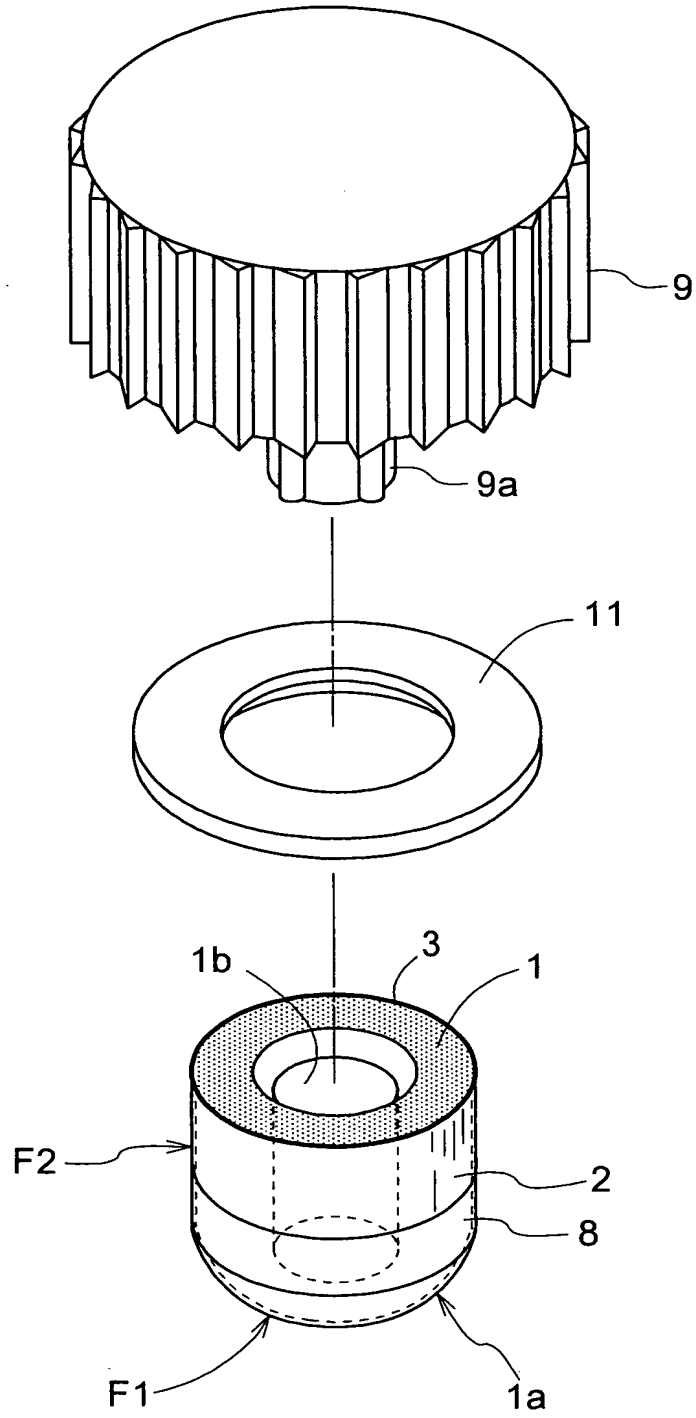


FIG.2

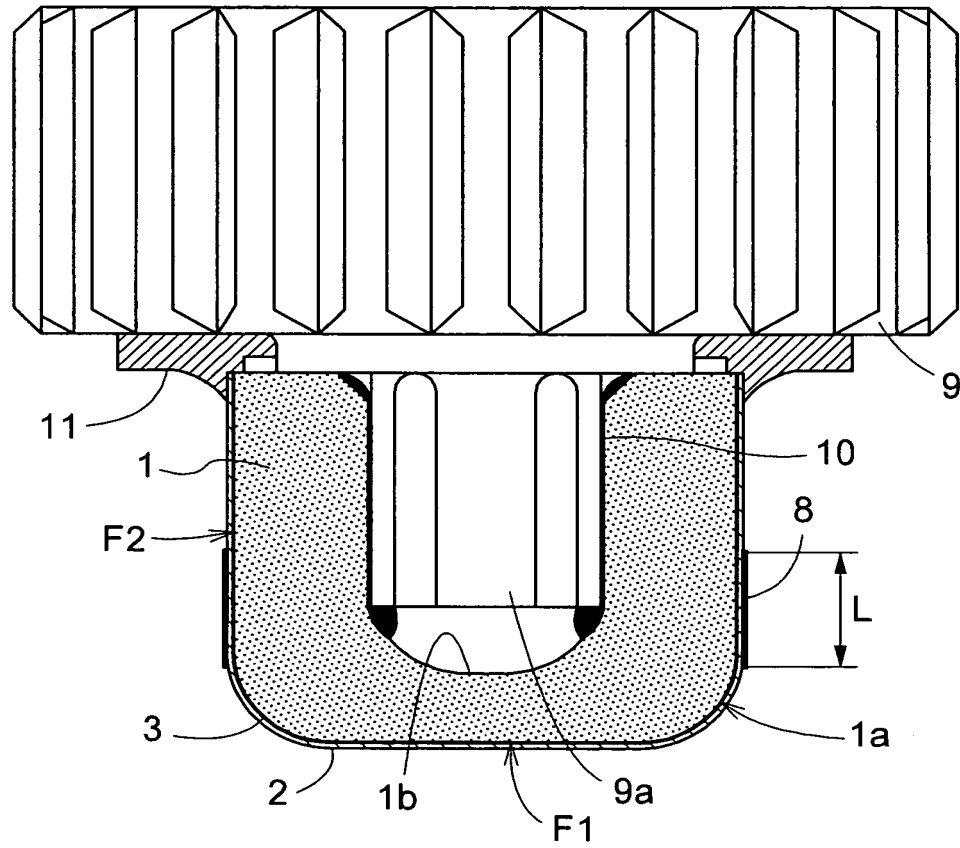


FIG.3

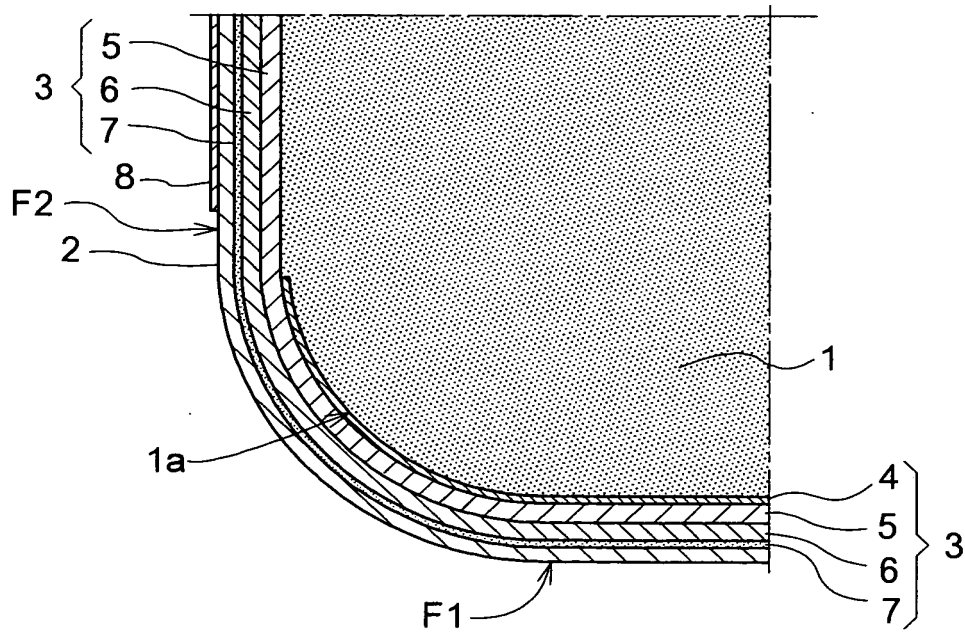


FIG.4

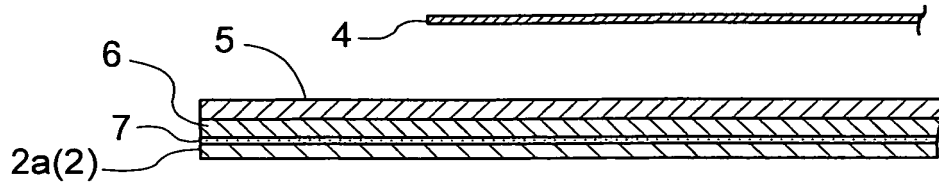


FIG.5

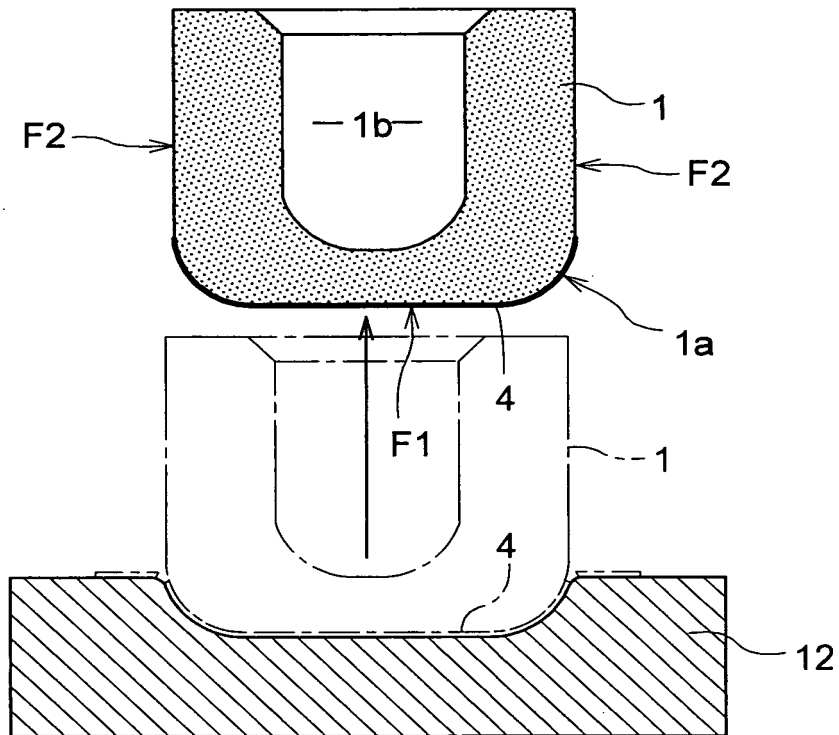


FIG.6

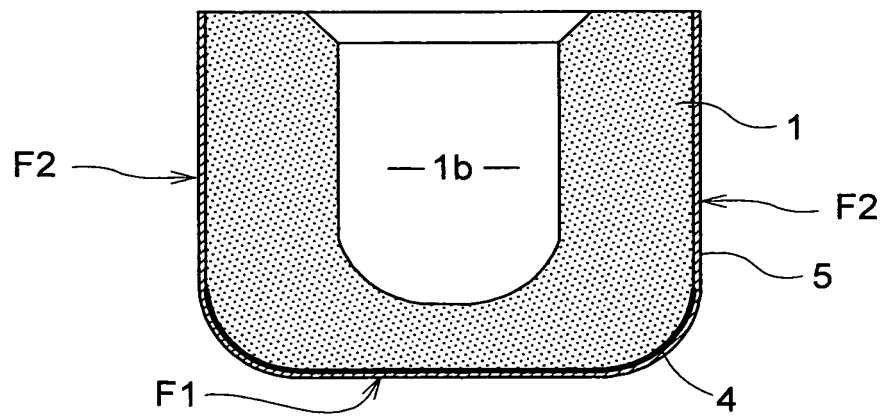


FIG.7

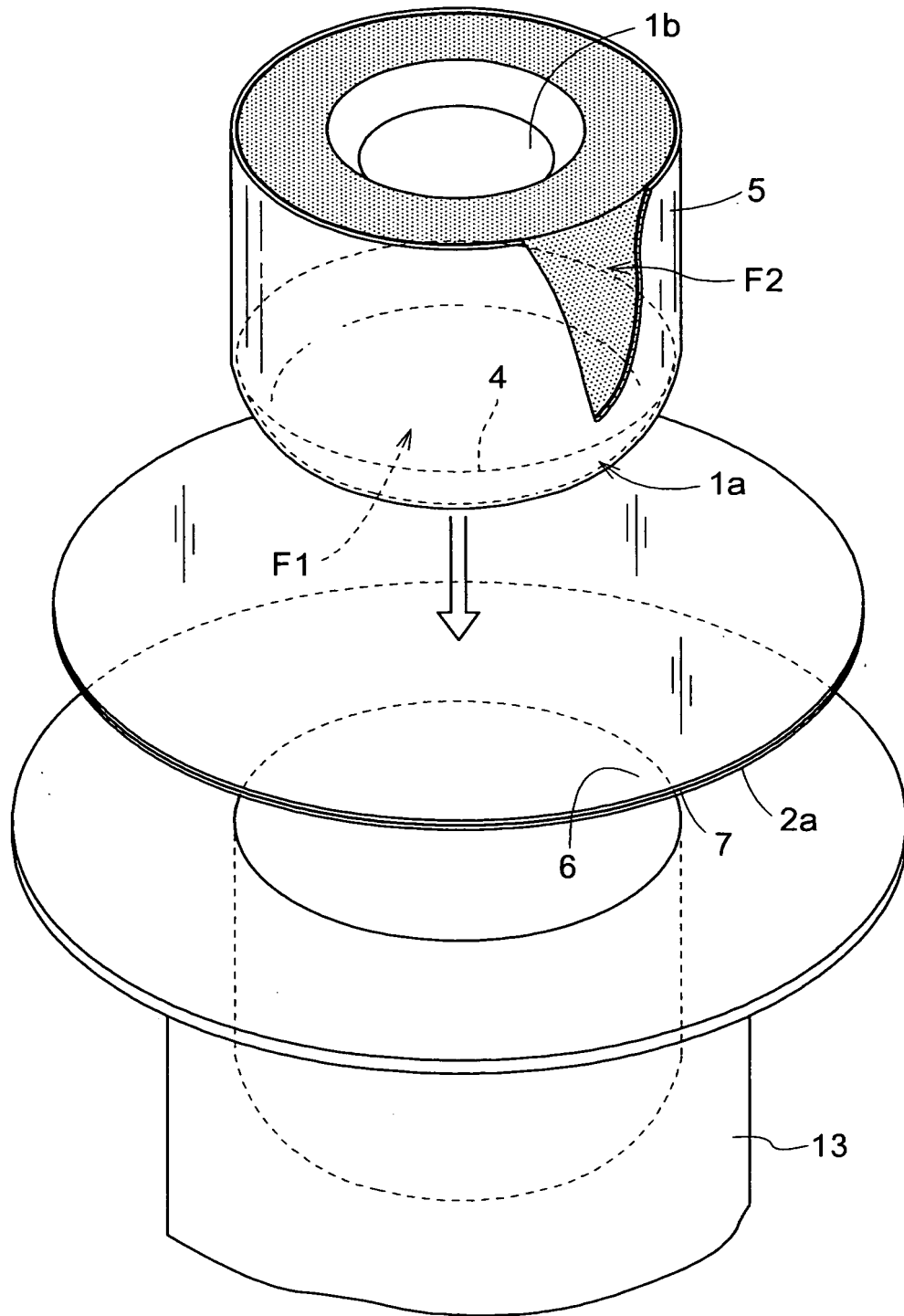
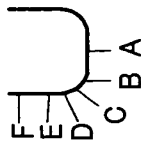


FIG.8

unit : μm

determined portions	Example 1				Example 2				Example 3				Example 4			
	inner-side PE:15		outer-side PE:30		inner-side PE:45		outer-side PE:30		inner-side PE:80		outer-side PE:40		inner-side PE:150		outer-side PE:50	
	PE	PET	sum		PE	PET	sum		PE	PET	sum		PE	PET	sum	
A	90	20	110		116	20	136		167	18	185		281	19	300	
B	31	15	46		38	17	55		74	14	88		105	15	120	
C	101	16	117		167	18	185		139	17	156		280	17	297	
D	23	9	32		34	8	42		28	12	40		44	10	54	
E	74	9	83		72	9	81		82	11	93		96	8	104	
F	73	10	83		75	10	85		87	11	98		98	9	107	
outer appearance	○				○				○				○			
penetration test	○				○				○				○			
leak test	○				○				○				○			



determined portions	Comparison Example 1				Comparison Example 2				Comparison Example 3				Comparison Example 4			
	no inner-side PE		outer-side PE:30		inner-side PE:210		outer-side PE:40		inner-side PE:55		outer-side PE:20		no inner-side PE		outer-side PE:75	
	PE	PET	sum		PE	PET	sum		PE	PET	sum		PE	PET	sum	
A	69	17	86		312	20	332		117	18	135		120	19	139	
B	24	10	34		147	17	164		35	14	49		37	12	49	
C	93	12	105		342	18	360		145	13	158		172	17	189	
D	20	8	28		54	13	67		20	10	30		35	9	44	
E	74	8	82		85	11	96		65	9	74		117	9	126	
F	77	10	87		88	11	99		66	9	75		121	11	132	
outer appearance	X				X				X				○			
penetration test	X				○				○				○			
leak test	○				○				○				X			

unit : μm

FIG.9

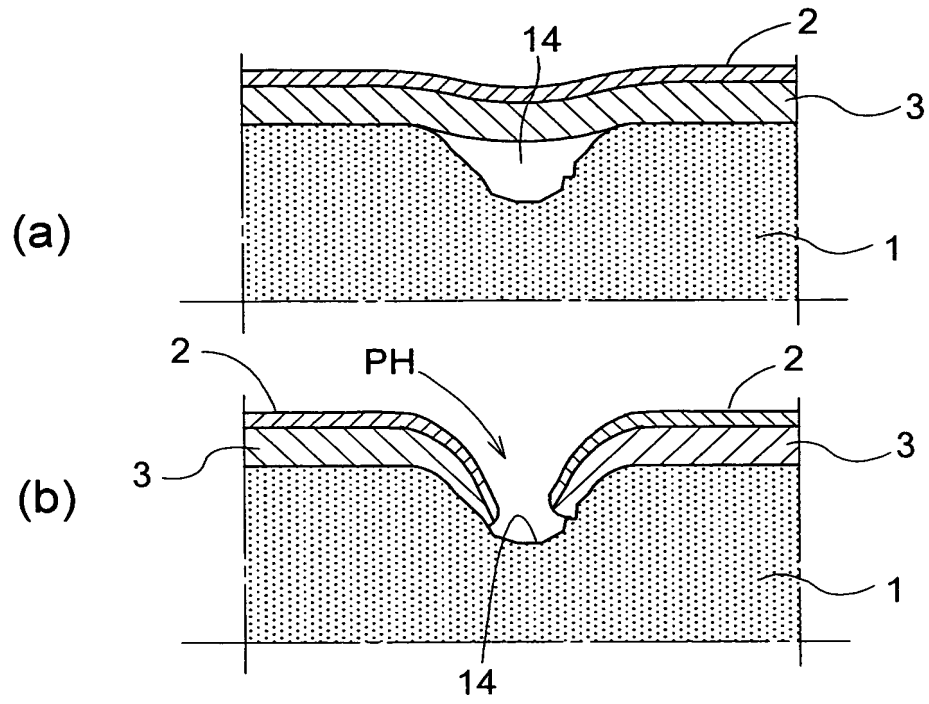


FIG.10

